



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3235-1

Job Sheet 174312



split from 173982

Part No: D3235-1

Job Qty: 150 ea

Part Name: Mounting Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/14/18

Job Tracking No:

Due Date: 3/29/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: D3235 REV.A IPP A 04.04.19 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	150 pcs		3/28/18	0.00	0.00	Purchasing		AT 12/03/21
120	Packaging	150 pcs		3/28/18	0.00	0.00	Packaging2		APR 13/21
130	QC	150 pcs		3/28/18	0.00	0.00	QC6		11 MAR 3 2018
140	HandFinish	150 pcs		3/28/18	0.00	1.20	HandFinish1		9-89
150	QC	150 pcs		3/28/18	0.00	0.00	QC3		
160	Powdercoat	150 pcs		3/29/18	0.00	1.42	Powdercoat1		
170	QC	150 pcs		3/29/18	0.00	0.00	QC3		
180	Packaging	150 pcs		3/29/18	0.00	0.00	Packaging3-1		
190	QC21-SA	150 Ea		3/29/18	0.00	0.00	QC21		

Part Op 110 - Issue P/O to Metec : 39256 Machine as per dwg C of C is required
Descriptions: 120 - Ensure C of C is attach

160 - START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____

APR 11 2018
MAR 14 2018
DAS 21
9-89
13
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2423	Lug Extrusion	10.2450 ft (.0683 ea)	110-Purchasing	5053649
D3235-1P	Lug	150 pcs (1 ea)	110-Purchasing	5053648

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D2423	10	788	0
	D3235-1P	150	0	0

4030
4030
1030
1630
30



Mounting Lug

PART NO: D3235-1
Serial No/Batch: S053650
Revision:
Operation: Packaging
Change No:

Mfg Date: 03/21/18
Job No: 174312

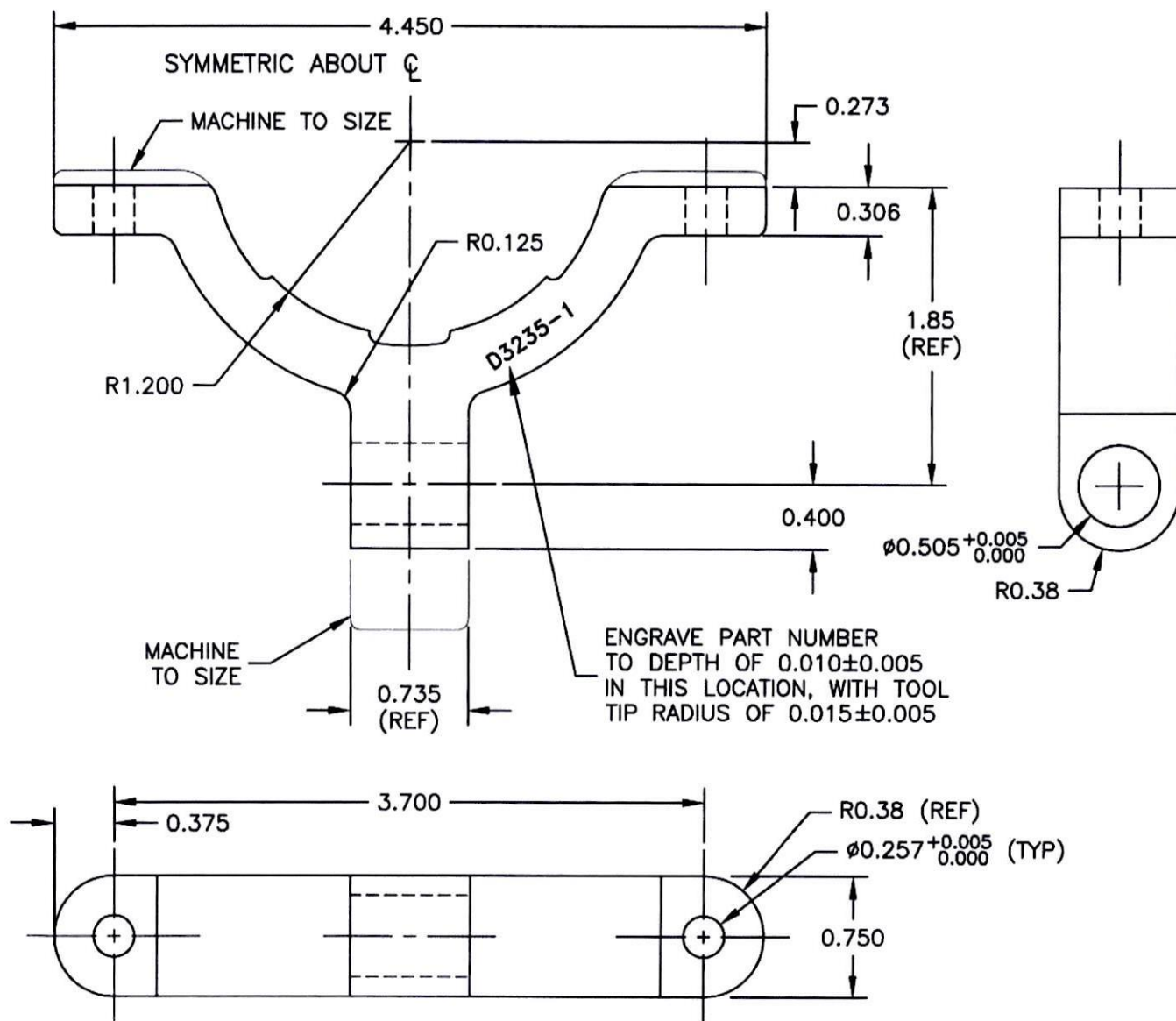
Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Log	4.450inches $\pm$ 0.010	4.460 4.440		
2	Mounting Log	0.306inches $\pm$ 0.010	0.316 0.296		
3	Mounting Log	1.850inches $\pm$ 0.030	1.880 1.820		
4	Mounting Log	1.200inches $\pm$ 0.010	1.210 1.190		
5	Mounting Log	0.125inches $\pm$ 0.010	0.135 0.115		
6	Mounting Log	0.400inches $\pm$ 0.010	0.410 0.390		
7	Mounting Log	0.735inches $\pm$ 0.030	0.765 0.705		
8	Mounting Log	0.505inches + 0.005 - 0.000	0.510 0.505		
9	Mounting Log	0.380inches $\pm$ 0.030	0.410 0.350		
10	Mounting Log	3.700inches $\pm$ 0.005	3.705 3.695		
11	Mounting Log	0.375inches $\pm$ 0.010	0.385 0.365		
12	Mounting Log	0.750inches $\pm$ 0.010	0.760 0.740		
13	Mounting Log	0.257inches + 0.005 - 0.000	0.262 0.257		
14	Mounting Log	0.380inches $\pm$ 0.030	0.410 0.350		

Plex 3/14/18 7:39 AM dart.lavoie.chantal



DESIGN <i>UP</i>	DRAWN BY <i>UP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3235	REV. A SHEET 1 OF 1
DATE 04.03.02		TITLE MOUNTING LUG	SCALE 1:1
A	04.03.02	NEW ISSUE	

RELEASED
04.04.05



D3235-1 MOUNTING LUG

MAKE FROM EXTRUSION D2423

BREAK ALL EDGES 0.000-0.015

FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1

POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039256

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039256
PO Date: 3/9/18
Due Date: 3/30/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

E-MAILED
conf
MAR 09 2018

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D2230-1P			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI 005	Firmed	3/30/18	160 pcs	0 pcs	160 pcs	\$16.10/pcs	\$2,576.00
Line Item Note job# 173976											
2	D2230-3P			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI005	Firmed	3/30/18	160 pcs	0 pcs	160 pcs	\$13.80/pcs	\$2,208.00
Line Item Note job# 173973											
3	D3235-1P			Lug As Per Dwg D3235 Rev. A Alodine and Paint as per QS I005	Firmed	3/30/18	200 pcs	0 pcs	200 pcs	\$15.00/pcs	\$3,000.00
Line Item Note job# 173982 + 174312											
										Grand Total: \$7,784.00	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

PURCHASE ORDER
PO039256

Order Notes

A049 SUPPLIER AWARENESS

Plex 3/9/18 9:07 AM dart.baker.diane



METAL TECHNOLOGY INC.

20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
150	D3235-1	Lug Paint Batch # 21806 Material B160522	39256

Material supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

A handwritten signature in blue ink, appearing to read "Heather Nixon".

Heather Nixon

Vankleek Hill, March 14, 2018